



## CERTIFICATE OF APPROVAL

This is to certify that the Quality Management System of:

**Allen Gears  
Persore, Worcestershire  
United Kingdom**

having been audited in accordance with the requirements of EN 9104:2006  
has been approved by Lloyd's Register Quality Assurance  
to the following Quality Management System Standards:

### **AS 9100 Revision B**

The Quality Management System is applicable to:

**Manufacture and nitriding of Aerospace  
JSF Ring Gears for Rolls-Royce.**

Approval

Certificate No: LRQ 4003072

Original ISO Approval: 13 March 2006

Original ASCS Approval: 13 March 2006

Current Certificate: 6 October 2008

Certificate Expiry: 12 March 2009

Issued by: Lloyd's Register Quality Assurance Limited



001



**aerospace  
sector  
certification  
scheme**

This document is subject to the provision on the reverse  
71 Fenchurch Street, London EC3M 4BS, United Kingdom. Registration number 1879370  
This approval is carried out in accordance with the LRQA assessment and certification procedures and monitored by LRQA.  
The use of the UKAS Accreditation Mark indicates Accreditation in respect of those activities covered by the Accreditation Certificate Number 001  
Macro Revision 12